



Dart Aerospace Ltd.
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D3574-2
Job Sheet 188592



Part No: D3574-2

Job Qty: 21 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev :A New Issue 07-01-22 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	21 pcs		1/15/19	0.72	9.05	Waterjet - Flow		<i>a</i> 19/01/12
110	QC	21 pcs		1/15/19	0.00	0.00	QC2 Waterjet-2		<i>a</i> 19/01/12
120	QC	21 pcs		1/15/19	0.00	0.00	QC8-3		38
150	Packaging	21 pcs		1/15/19	0.00	0.00	Packaging3		DAS 69 38 1-89
160	QC21-SA	21 Ea		1/15/19	0.00	0.00	QC21		JAN 15 2019

Part Op Descriptions: **100** - 1-Cut as per Dwg D3574 Dwg Rev: B Prog Rev: B 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	452.5500 sf (21.55 ea)	100-Waterjet - Flow - 1	

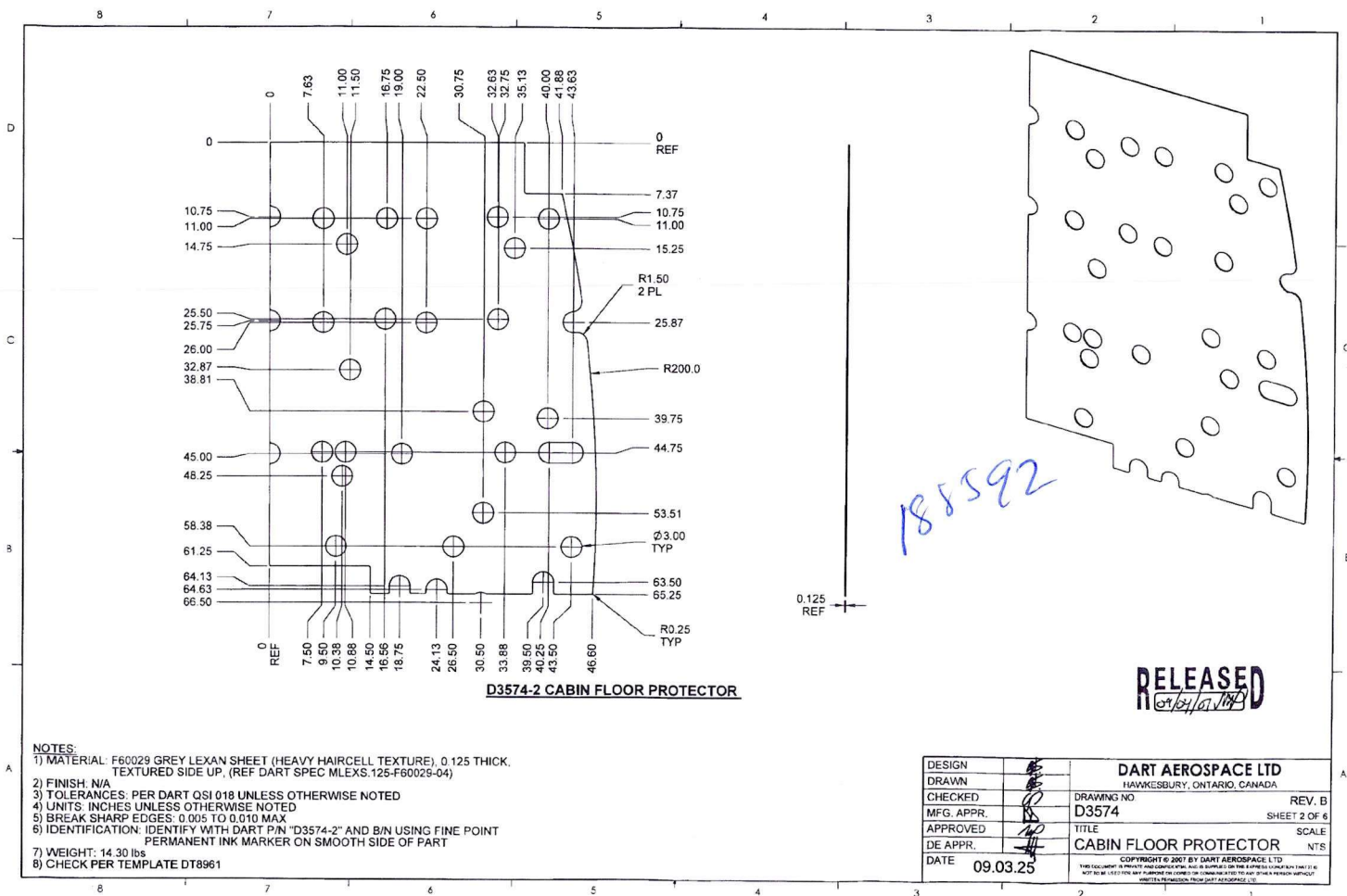
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	453	2,812	0

Part Specifications

Specifications could not be found.

Plex 1/11/19 9:47 AM dart.lacelle.linda



DART AEROSPACE LTD		Work Order:	188592
Description: Cabin Floor Protector		Part Number:	D3574-2
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.006			V-A-02	
7.37	+/-0.030	7.37			Tap	
10.75	+/-0.030	10.75				
11.00	+/-0.030	11.00				
15.25	+/-0.030	15.25				
25.87	+/-0.030	25.87				
39.75	+/-0.030	39.75				
44.75	+/-0.030	44.75				
53.51	+/-0.030	53.51				
63.50	+/-0.030	63.50				
65.25	+/-0.030	65.25				
10.75	+/-0.030	10.75				
11.00	+/-0.030	11.00				
14.75	+/-0.030	14.75				
25.50	+/-0.030	25.50				
25.75	+/-0.030	25.75				
26.00	+/-0.030	26.00				
32.87	+/-0.030	32.87				
38.81	+/-0.030	38.81				
45.00	+/-0.030	45.00				
48.25	+/-0.030	48.25				
58.38	+/-0.030	58.38				
61.25	+/-0.030	61.25				
64.13	+/-0.030	64.13				
64.63	+/-0.030	64.63				
66.50	+/-0.030	66.50				
7.50	+/-0.030	7.50				
9.50	+/-0.030	9.50				
10.38	+/-0.030	10.38				
10.88	+/-0.030	10.88				
14.50	+/-0.030	14.50				
16.56	+/-0.030	16.56				
18.75	+/-0.030	18.75				
24.13	+/-0.030	24.13				

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-2
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FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
26.50	+/-0.030	26.50				
30.50	+/-0.030	30.50				
33.88	+/-0.030	33.88				
39.50	+/-0.030	39.50				
40.25	+/-0.030	40.25				
43.50	+/-0.030	43.50				
46.60	+/-0.030	46.60				
7.63	+/-0.030	7.63				
11.00	+/-0.030	11.00				
11.50	+/-0.030	11.50				
16.75	+/-0.030	16.75				
19.00	+/-0.030	19.00				
22.50	+/-0.030	22.50				
30.75	+/-0.030	30.75				
32.63	+/-0.030	32.63				
32.75	+/-0.030	32.75				
35.13	+/-0.030	35.13				
36.50	+/-0.030	36.50				
40.00	+/-0.030	40.00				
41.88	+/-0.030	41.88				
43.63	+/-0.030	43.63				
0.125	+/-0.010	.131				

Measured by:	<i>DL</i>	Audited by:	<i>38</i> <i>9-88</i>	Prototype Approval:	N/A
Date:	<i>19/01/12</i>	Date:	<i>19-01-14</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	<i>[Signature]</i>



Container No: S144353



Part: D3574-2

Job No: 188592

Serial No/Batch: S144353

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/12/19